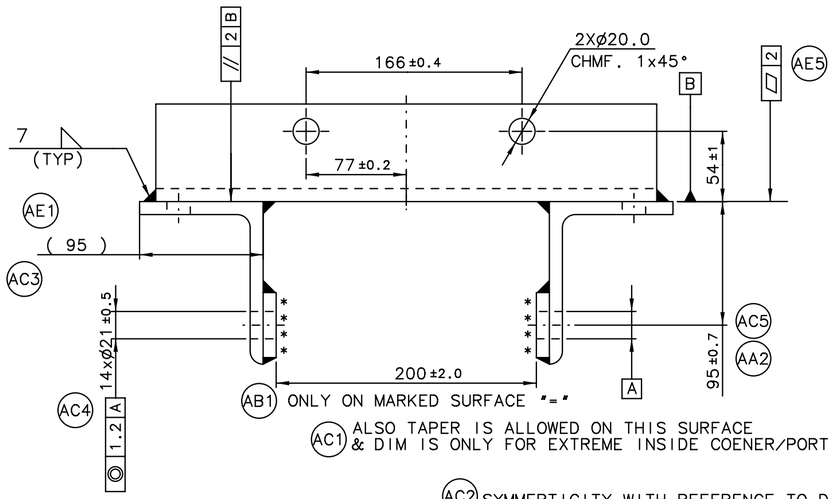
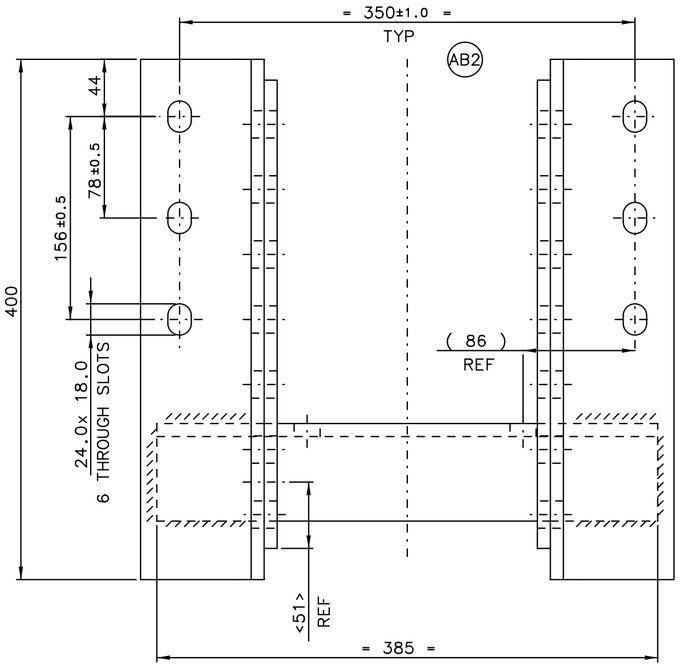
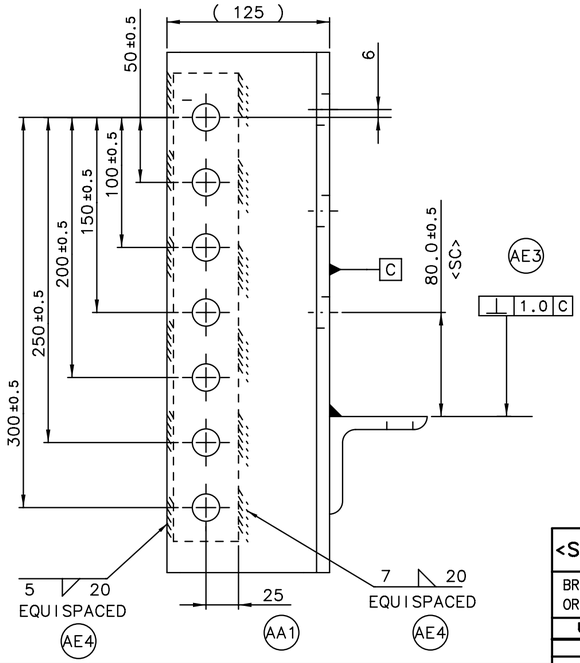
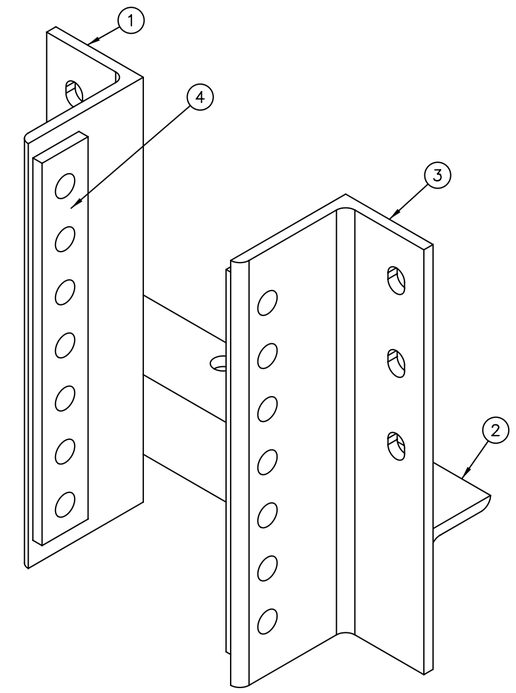


AC1 ALSO TAPER IS ALLOWED ON THIS SURFACE & DIM IS ONLY FOR EXTREME INSIDE COENER/PORTION.

AC2 SYMMERTICITY WITH REFERENCE TO DIM 166







NOTE:
CO2 WELDING AS PER PS-608
FINISH: PINK PRIMER (PS-529. PROCEDURE 2)

SL NO:	PART NO.	MATERIAL	SPECIFICATION	QTY
3	PART 2	FE410W B IS : 2062-1992	75x75 10MM THICK ANGLE IS 808-89. IS 61852	1
2	PART 4	FE410W B IS : 2062-1992	360x50x10 PLATE	2
1	PART 1 & 3	FE410W B IS : 2062-1992	95x125 10MM THICK ANGLE IS 808-89. IS 61852	1 EACH

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
	AE5 AE4	F3 B5	TOL. 2 WAS 0.2 NOTE ADDED				
	AE3 AE2	C6 F2	TOL. 1.0 WAS 0.5 TOL. 2 WAS 1				
ECN08D 004662	AE1	E1	REMOVED RADIUS EDGE AT THE END OF 95mm	MDP	ASP	SBK	17/03/08
500000 002958	AD		PRODUCTION RELEASE	MDP	ASP	SBK	06/02/08

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
		5	TOLERANCE WAS +/- 0.5	SVK	ASG	AMD	28/09/07
		4	CONCENTRICITY WAS 1	SVK	ASG	AMD	28/09/07
		3	WAS 90	SVK	ASG	AMD	28/09/07
		2	NOTE ADDED	SVK	ASG	AMD	28/09/07
			SYMETRICITY REMOVED	SVK	ASG	AMD	28/09/07
	AC	1	ADDITIONAL NOTE ADDED				
		2	TOLERANCE ADDED	SVK	ASG	AMD	14/06/07
	AB	1	DIM 25 WAS 30	SVK	ASG	AMD	14/06/07
	AA4		DIM 50 WAS 60	SG	ASP	SSK	28/04/06
	AA3		DIM 90 WAS 100	SG	ASP	SSK	28/04/06
	AA2		DIM 95 WAS 90	SG	ASP	SSK	28/04/06
	AA1		DIM 25 WAS 30	SG	ASP	SSK	28/04/06

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000	
	UPTO	3	6	30	120	400	1000	2000	4000	
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-	
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8	

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f FINE	(X.XXX)	±1°	±0°30′	±0°20′	±0°10′	±0°5′
m MEDIUM	(X.XX)					
c COARSE	(X.X)	±1°30′	±1°	±0°30′	±0°15′	±0°10′
v VERY COARSE	(X)	±3°	±2°	±1°	±0°30′	±0°20′

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A2

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

PART NO. : 007603110D1

PART NAME : BRACKET CPTE REAR TOW HOOK 8020

MATERIAL : SEE NOTE

HEAT TREATMENT : SEE NOTE

	NAME	SIGN	DATE
CAD ENGG.	SG	-sd-	17/11/2005
DESIGNER	SG	-sd-	17/11/2005
CHECKER	SSK	-sd-	17/11/2005
APPR.BY	SBK	-sd-	17/11/2005

FIRST USED TRCR. MODEL

SCALE 1 : 4

SHEET 1 OF 1

UNIT QTY. :1

WEIGHT : kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE